

Work Order ID 132975

Wednesday, May 20, 2015 11:44:27 AM

132975

Page 1

Item ID: 647.3804

Revision ID:

Item Name: Lower Cutter Assy High

Start Date: 5/20/2015 Start Qty: 2.00

Required Date: 5/20/2015 Req'd Qty: 2.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: MAY 20 2015 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
647.3800	n/c

110 Pick Kit 0.00

110

Packaging Memo 0.00

Packaging

B 15/07/02

120 0.00

120

Small Fab Memo 0.00

Small Fab

Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

A/R RTV LOCTITE 598: 131142
exp. date: 11/16

2 B 15/07/02

130 QC5- Inspect part completeness to step on W/O 0.00

130

QC Memo 0.00

Quality Control

(2)

DAS
38
9-89

JUL 06 2015

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Item ID: 647.3804 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Lower Cutter Assy High
Start Date: 5/20/2015 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 5/20/2015 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <u>CCK-27</u>	0.00							
140									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER IAW MPP-120***								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

② J.A. ²⁷₉₋₈₉ JUL 07 2015

MLS JUL 07 2015

MLS JUL 07 2015

Picklist Print

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Work Order ID: 132975

132975

Parent Item: 647.3804

647.3804

Parent Item Name: Lower Cutter Assy High

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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646.9701

Manufactured

No

110

Each

10.0000

1

2

646.9701

Cutter Sub Assembly

2

15/07/02

Location

Loc Qty

Loc Code

MF

10

121149

4

127683

3

127684

3

NAS1149FN832P

Purchased

No

110

Each

3,464.000

6

12

NAS1149FN832P

Washer

12

15/07/02

Location

Loc Qty

Loc Code

ST260a

1790

125268

1790

st268

1674

125268

725

M130388

949

Picklist Print

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Work Order ID: 132975

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Parent Item: 647.3804

647 3804

Parent Item Name: Lower Cutter Assy High

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

MS21042L08

Purchased

No

110

Each

1,156.000

3

6

MS21042L 08

Nut

**

BB 15/07/02

Location

Loc Qty

Loc Code

CA

101

m129682

101

ST260a

692

m131697

692

ST304

363

123900

16

m128401

102

m130325

15

m131317

230

MS27039-08-19

Purchased

No

110

Each

573.0000

3

6

MS27039-08-19

Screw

**

BB 15/07/02

Location

Loc Qty

Loc Code

ST273A

460

m131317

460

ST281

113

m131264

113

647.3902

Manufactured

No

110

Each

11.0000

1

2

647 3902

Lower Deflector Assembly, High

**

BB 15/07/02

Location

Loc Qty

Loc Code

cck053

11

124694

11

2

[illegible]